

## Applied Industrial Chemistry Program 2023-2024 Final Exam

Course Title: Instrumentation & Process Control Course Code: Eng. 300

Full Mark:50 Marks

Time: 2 H

Date: 23/5/ 2024



Faculty of Science Chemistry Department

#### **Answer The Following Questions:**

Important Note!! Use net sketches and diagrams to illustrate your answers إستخدم المخططات والرسومات الواضحه و المنظمه لتوضيح اجاباتك

#### Question No. 1 (15 Marks) a=6; b=3; c=6.

- **a.** Define the following terminologies and give an example for each: chemical plant, chemical sensor, smart sensor, actuator, and transducer.
- **b.** Compare between open-loop and feedback control systems. State an example for each type.
- c. State only without explanation five requirements must be satisfied during the chemical plant operation and explain one of these requirements.

#### Question No. 2 (15 Marks) 5X3

The operational objectives of the stirred heater tank shown in the Figure are:

- 1. To keep the Temperature T at desired value  $T_s$ .
- 2. To keep the volume of the liquid in the tank at desired value  $\mathbf{V}_{s}$ .

#### Draw the following schemes:

- i. Feedback temperature control for stirred tank heater.
- ii. Feedforward temperature control for stirred tank heater.
- iii. Feedback control of liquid-volume in the stirred tank.
- iv. State the types of the sensors used in parts (i) and (iii), and explain the operation principles for each sensor.
- v. What are the used actuators in stirred tank heater shown in the figure?

#### Question No. 3 (10 Marks) a=2; b=5; c=3

- a. What are the main reasons for the use of control in the chemical industry?
- **b.** What are the types and principles of operations of gas sensors? Explain how to measure the concentration of the following  $CO_2$ , and  $O_2$ .
- **c.** Explain the operation principles of the material volume flow rate measurement in crushing process in cement industry.

#### Question No. 4 (10 Marks).

Explain the working principles of the following: (1) turbidity process, (2) magnetic flow meter, (3) resistive hygrometer and (4) radiation pyrometer.

Best Wishes Dr.-Ing.: Amer Abdelfattah Noureldin

Page 1 of 1

Assiut University
Faculty of Science
Chemistry Department

#### **Final Exam**

Chem 334 (Corrosion chemistry)

second semester 2023-24

Time: 3 hours

	Answer only five of the following:	
<u>Q1</u>	Give $()$ for the correct statement and $(x)$ for the wrong one:	(10 marks)
1.	In the impressed current cathodic protection, the base metal is made as a cathode.	( )
2.	Cu, Ni and Ag metals are used as anodic coatings on iron.	( )
	Anodic protection has wide applications in concentrated H <sub>2</sub> SO <sub>4</sub> acid solutions.	( )
	Phosphate coating is given to the metal surface after finishing.	( )
5.	The rust of iron is active and accelerates corrosion by forming more iron oxide.	( )
6.	Acetone and xylol are employed as thinners in painting.	( )
7.		( )
	Organic inhibitors are used mainly in boilers and cooling towers.	( )
	Stainless steel differs from carbon steel by the amount of zinc present.	( )
	. Chromate and nitrite are employed as passivators for iron.	( )
	Select the correct answer:	(10 marks
	Na <sub>2</sub> SiO <sub>3</sub> , Na <sub>2</sub> CO <sub>3</sub> and Na <sub>3</sub> PO <sub>4</sub> are considered as inhibitors.	
	A. anodic B. cathodic C. mixed-type D.organic	
2.	The mechanism which corrosion inhibitors work by is	
	A. the adsorption on metal surfaces to form protective films.	
	B. the combination with corrosion product films to protect metal surfaces.	
	C. the formation of precipitates, which visibly coat and protect metal surfaces.	
	D. One or more of the previous	
3.	In the anodic protection method, are used.	
	A. large anodic and small cathodic areas  B. large cathodic and small anodic areas	
	C. large anodic and cathodic areas  D. small anodic and cathodic areas	
4.	In the galvanization process, coating of iron is used.	
	A. aluminum B. lead C. tin D. zinc	
5.	is an example of cathodic protection of metals.	
	A. Galvanization B. Tinning C. Painting D. Annealing	
6.	Removing the dissolved prevents boiler corrosion.	
	A. inhibitors B. organic materials C. CO <sub>2</sub> D. N <sub>2</sub>	
7.	Ferritic stainless steel alloys are hardened by	
	A. cooling B. heating C. precipitation D. hydrolysis	
8.	Presence of dissolved causes boiler corrosion.	
	A. inorganic salts B. carbonate C. oxygen D. All the previous	
9.	is Fe-Cr-Ni alloy that is hardened by precipitation process.	
	A. Martensitic SS B. Age-hardenable SS C. Austenitic SS D. Duplex SS	*
	are used as oxygen scavengers to remove dissolved oxygen.	
	A. Na <sub>2</sub> SO <sub>3</sub> and hydrazine B. ZnSO <sub>4</sub> and Ca(HCO <sub>3</sub> ) <sub>2</sub>	
	C. Na <sub>2</sub> CrO <sub>4</sub> and NaNO <sub>3</sub> D. Na <sub>2</sub> CO <sub>3</sub> and Na <sub>3</sub> PO <sub>4</sub>	

- 1. Some metals form oxide layer protects the metal against the corrosion like, .....
- 2. A metal with ...... hydrogen overvoltage is more susceptible to corrosion.
- 3. Increase of temperature increase the ...... of the corrosive medium, thus increase the
- 4. The corrosion rate unit "mpy" means .....
- 5. For the general engineering work, a high corrosion rate material is more than .....mpy.
- 6. Dust particles absorb moisture from air due to their ...... nature.
- 7. Tapped joints, gasket interfaces and bolts in a metallic structure may form ...... corrosion.
- 8. Use steel materials with less than 0.05% carbon which have sufficient resistance against .......corrosion after welding.
- 9. The pipe elbows (کوع الانابیب) is usually exposed to ..... corrosion.
- 10. Corrosion reactions can be considered as electrochemical cells which produce ...... energy.

Q4 a) What are the possible cathodic reactions which might occur during corrosion? (4 marks)

b) Define the bio-corrosion, give an example and explain its mechanisms using the chemical equations.

(6 marks)

Q5 a) Calculate the cell potential and determine the corrosion behavior of Fe and Zn of this cell at 25°C; Fe/Fe<sup>2+</sup>// 0.01M NaCl // Zn<sup>2+</sup>/Zn , where E° (Zn<sup>2+</sup>/Zn) = 0.763V , and E° (Fe<sup>2+</sup>/Fe) = 0.44V . (4 marks) (F=96485 Cmol<sup>-1</sup>, R =8.314Jmol<sup>-1</sup>K<sup>-1</sup>)

b) Write a short note in only two of the following:

(6 marks)

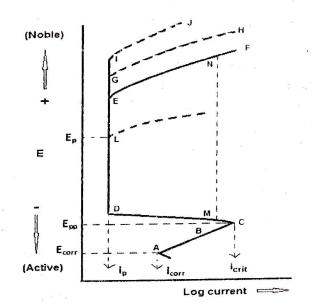
i) Types of metal surface oxide

ii) Pourbaix diagram

iii) De-alloying

Q6 You are provided with the following anodic polarization curve for an active-passive behavior of a metal; define and explain the following: (10 marks)

- a) The points; A, B, C, M, D and L.
- b) The lines; A-B, D-E, E-f, G-H, I-J.
- c) The characters; i<sub>corr</sub>, i<sub>crit</sub>, E<sub>corr</sub>, E<sub>pp</sub>, and E<sub>p</sub>.



مع أطيب التمنيات

الاستاذ الدكتور/ أبوالحجاج عبدالعزيز هرماس الاستاذ الدكتور/ أحمد فوزي

(10 marks)

(6 marks)

- 1. Some metals form oxide layer protects the metal against the corrosion like, .....
- 2. A metal with ...... hydrogen overvoltage is more susceptible to corrosion.
- 3. Increase of temperature increase the ..... of the corrosive medium, thus increase the
- 4. The corrosion rate unit "mpy" means .....
- 5. For the general engineering work, a high corrosion rate material is more than .....mpy.
- 6. Dust particles absorb moisture from air due to their ...... nature.
- 7. Tapped joints, gasket interfaces and bolts in a metallic structure may form ...... corrosion.
- 8. Use steel materials with less than 0.05% carbon which have sufficient resistance against .....corrosion after welding.
- 9. The pipe elbows (کوع الانابیب) is usually exposed to ...... corrosion.
- 10. Corrosion reactions can be considered as electrochemical cells which produce ...... energy.
- (4 marks) Q4 a) What are the possible cathodic reactions which might occur during corrosion?
- b) Define the bio-corrosion, give an example and explain its mechanisms using the chemical equations. (6 marks)

Q5 a) Calculate the cell potential and determine the corrosion behavior of Fe and Zn of this cell at 25°C;  $\overline{Fe/Fe^{2+}}//0.01M \text{ NaCl}//\overline{Zn^{2+}}/Zn$  , where E°  $(Zn^{2+}/Zn) = 0.763V$  , and E°  $(Fe^{2+}/Fe) = 0.44V$  .  $(F=96485 \text{ Cmol}^{-1}, R=8.314 \text{Jmol}^{-1} \text{K}^{-1})$ 

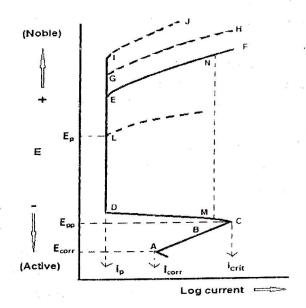
b) Write a short note in only two of the following:

iii) De-alloying ii) Pourbaix diagram

i) Types of metal surface oxide

define and explain the following:

- Q6 You are provided with the following anodic polarization curve for an active-passive behavior of a metal; (10 marks)
  - a) The points; A, B, C, M, D and L.
  - b) The lines; A-B, D-E, E-f, G-H, I-J.
  - c) The characters; i<sub>corr</sub>, i<sub>crit</sub>, E<sub>corr</sub>, E<sub>pp</sub>, and E<sub>p</sub>.



مع أطيب التمنيات

الاستاذ الدكتور/ أبوالحجاج عبدالعزيز هرماس الاستاذ الدكتور/ أحمد فوزى

Faculty of Science

Time 2h

**Assiut University** 

Final exam of course 310 C (glass industry ) for the third level students of the industrial program.

# ملحوظة: الامتحان يقع في ثلاث صفحات (50 Mark)

## 1. Answer FOUR of the following (12Marks)

- a)Describe shortly the chemical process used to manufacture toughened glass(tempered glass).
- b) Give the constituent oxides, characteristics and two uses of borosilicate glass.
- c) Give the importance of Beck lines in the determination of refractive index of different types of glass.
  - d) Discuss the environmental impact of glass industry regarding CO<sub>2</sub> and SO<sub>2</sub>.
- e) Size (coat) in glass fiber manufacture may contain one or more components". Discuss these components in detail.

### 2. Complete the following (10 Marks)

- a) Laminated glass is a type of.....that holds together when it breaks.
- b) Alkali-silicate glass is manufactured from only two components, i.e..... and .......
- c) Flint glass is a glass containing up to 60% ......
- d) Coatings in glass containers industry involve application of a thin layer of......at the hot end while at the cold end a layer of......is applied.

## انظر خلفه

e) Fibrization of glass fibers involves a combination of two processes.....and..... f) Physical definition glass is that it is rigid, ......and...... Give reasons for the following (10 Marks) a) Too hot and too long firing of glass causes devitrification. b) Use of sodium sulphate (salt cake) in glass industry including its contribution in chemical reactions in the tank furnace. c) Use of waste glass (cullet) as a raw material in glass industry. d) Addition of arsenic oxide to the glass melt in tank furnace. e) Polyester resin is preferred for wetting the chopped strand mat (CSM). 4. Choose the correct answer (8 Marks) " Spider web" cracking occurs due breaking of a) tempered glass ii. wired glass iii. laminated glass iv. pyrex glass b) C-glass is a type of glass that is i) electrical resistant ii) of high tensile strength iii) resistant to chemical attack iv) non of them One of the following materials retards devitrification of glass: i) aluminum oxide ii) sodium sulphate iii) sodium nitrate iv) arsenic oxide d) Devitrification of glass occurs i) above 700°C ii) below 700°C iii) at 580°C iv) below 580°C e)Which of the following raw materials is a major component in glass industry? ii) alumina i) soda ash iii) borax iv) feldspar. f) Tubular glass is manufactured by one of the following processes i) float process ii) rolling process iii) Danner process iv) blowing

- g. Sizing in glass fiber manufacturing is used to
- i) protect the fibers
- ii) lubricate the fibers
- iii)dictate the extent of intereraction between the fibers and the resins to form the fiberglass. iv)all the above mentioned items.
- h. Photochromic glass contains microscopic particles of
  - i) cobalt halides
- ii)zinc halides
- iii)silver halides

iv)barium halides

### 5. Mark right answer with $(\sqrt{\ })$ and the wrong one with (X)

#### (10 Marks)

- a. Neutral glasses are not resistant to chemical attack.
- b. Glass fibers are not moisture resistant.
- c. Gelcoat used in fiberglass molds gives the mold a shiny appearance.
- d. The pot furnace in glass manufacture possesses higher capacity than tank furnaces.
- e. Annealing process of glass objects is comes after shaping.
- f. Every 10% of cullet (recycled glass) used as a raw material in glass manufacture results in 7% reduction in carbon emission.
- g. Bushings in glass fiber furnace is heated and heat should precisely controlled to maintain constant glass viscosity.
- h. Thermoplastics can not be remelted back to the liquid state while thermosetting can be.
- i. Chopped strand mat consists of glasss fibers that are well organised across each others.
- j. Number of glass fibers and type of resin used in fiberglass applications do not affect the strength and durability of fiberglass.

Good Luck

Examinar: Prof. Dr. Aref A. M. Aly

#### **Assiut University**



#### Faculty of Science Chemistry Department

## Final Examination for 3<sup>rd</sup> (General Division) Photochemistry and Active Intermediates (313 C)

Date: Sunday, 9/06/2024

Time: 3 hours

#### Answer TEN Only from the following:

(50 points)

- 1) Discuss the storage of Solar Energy in Inorganic Compounds
- 2) Compare between Phosphorescence and Slow Fluorescence.
- 3) Explain the difference between Photo- reactions and Thermal reactions.
- 4) Compare between the properties of Excited state and Ground state.
- 5) What differences are between Luminescence and Slow Fluorescence.
- 6) Describe briefly the physical fate of Photoexcited molecules.
- 7) Explain briefly the photosensitization process on the light of the photodimerization of 1,3-butadiene.
- 8) Compare between the electronic configuration of singlet and triplet carbenes.
- 9) Methyl carbocation is less stable than tert-butyl carbocation. Explain this statement.
- 10) A carbon radical has seven electrons in its valence shell, while carbocation has only six. (Explain this statement).
- 11) The trifluromethyl and cyclopropyl radicals are  $\sigma$  radicals, while the ethyl and cyclohexyl radicals are  $\pi$  radicals. (Explain this statement).

**Good Luck** 

**Examiner:** 

Prof. Dr. Kamal Ibrahim Aly

Assiut University
Faculty of Science
Chemistry Department

Chem 302(Corrosion Prevention Tech.)

#### **Final Exam**

Second semester 2023-24

Time: 2 hours

Answer only four of the following questions: (10 marks) O1 Give  $(\sqrt{})$  for the correct statement and (x) for the wrong one: 1. In cathodic protection method, the base metal is made as a cathode. 2. Sn, Ni and Ag metals are used as anodic coatings on iron. 3. The limiting anodic dissolution current of the anodic polarization behavior is the critical current, icrit. ( 4. Phosphate coating is given to the metal surface after finishing. 5. The thermodynamic provides kinetic information of a metal corrosion in a given environment. 6. If two metals are connected in aqueous solution, the more electropositive metal will corroded. 7. Cathodic coating is the coating of a metal with a less noble metal. 8. Organic inhibitors are used mainly in boilers and cooling towers. 9. Stainless steel differs from carbon steel by the amount of zinc present. 10. Chromate and nitrite are employed as passivators for iron. (10 marks) Q2 Select the correct answer: 1. Na<sub>2</sub>SiO<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub> and Na<sub>3</sub>PO<sub>4</sub> are considered as ..... inhibitors. B. cathodic C. mixed-type A. anodic 2. The mechanism which corrosion inhibitors work by is ..... A. adsorption on metal surfaces to form protective films. B. combination with corrosion product films to protect metal surfaces. C. formation of precipitates, which visibly coat and protect metal surfaces. D. One or more of these 3. In the anodic protection method, ...... are used. B. large cathodic and small anodic areas A. large anodic and small cathodic areas D. small anodic and cathodic areas C. large anodic and cathodic areas 4. In the galvanization process, ...... coating of iron is used. D. zinc B. lead A. aluminum 5. ..... is an example of cathodic protection of metals. D. Annealing C. Painting A. Galvanization B. Tinning 6. Removing the dissolved ...... from the aqueous solution prevents the metal corrosion.  $C. O_2$ B. organic materials

D. Cu alloy B. polymer C. stainless steel A. tin 8. For cathodic protection of a steel tank which metal is used as sacrificial anode? C.C D. Mg B. Ni A. Cu 9. ..... is/or are types of stainless steels. D. All of these C. Austenitic A. Martensitic B. Ferritic 10. ..... are used as oxygen scavengers to remove dissolved oxygen. B. ZnSO<sub>4</sub> and Ca(HCO<sub>3</sub>)<sub>2</sub> A. Na<sub>2</sub>SO<sub>3</sub> and hydrazine D. Na<sub>2</sub>CO<sub>3</sub> and Na<sub>3</sub>PO<sub>4</sub> C. Na<sub>2</sub>CrO<sub>4</sub> and NaNO<sub>3</sub>

7. The preferred material selection for nitric acid storage tank is ......

_		· · · · · · · · · · · · · · · · · · ·	10 marks)
	1.	Some metals form oxide layer protects the metal against the corrosion like,	
	2.	A metal with hydrogen overvoltage is more susceptible to corrosion.	
	3.	Increase of temperature increase the of the corrosive medium, thus inc	rease the
		•••••	
	4.	The corrosion rate unit "mpy" means	
	5.	For the general engineering work, a high corrosion rate material is more than	тру.
	6.	Dust particles absorb moisture from air due to their nature.	
	7.	Tapped joints, gasket interfaces and bolts in a metallic structure may form	corrosion.
	8.	Use steel materials with less than 0.05% carbon which have sufficient resistance a	gainst
	9.	The pipe elbows (کوع الانابیب) is usually exposed to corrosion.	
		Corrosion reactions can be considered as electrochemical cells which produce	energy.
	(5)	What are the possible cathodic reactions which might occur during corrosion?	
	b) Dei	ne the bio-corrosion, give an example and explain by chemical equations its mech	anisms. (6 marks)
	O5 a)	Calculate the cell potential and determine the corrosion behavior of Fe and Zn of t	
		*// 0.01M NaCl // $Zn^{2+}/Zn$ , where E° $(Zn^{2+}/Zn) = 0.763V$ , and E° $(Fe^{2+}/Fe) = 0.44V$	
		$(85 \text{ Cmol}^{-1}, \text{R} = 8.314 \text{Jmol}^{-1} \text{K}^{-1})$	(1)
		te a short note in only two of the following:	(6 marks)
		es of inhibitors ii) Pourbaix diagram iii) De-alloying	
	r) ryp	in tour baix diagram in be-anoying	
		مع أطيب التمنيات	

الاستاذ الدكتور/ أبوالحجاج عبدالعزيز هرماس







## امتحان طلاب المستوى الثالث (كيمياء وجيولوجيا) مقرر ( ٣٤٥ ج) مبادئ الجيولوجيا التركيبية

الزمن: ٢ ساعة

۲۸ مایو ۲۰۲۶م

#### PRINCIPALS OF STRUCTURAL GEOLOGY

#### (50 marks)

Try to illustrate your answers with suitable drawings when possible

#### i. Write short notes on TWO ONLY:

(<u>14</u>marks)

- 1. What is the difference between fault and unconformity and how do you differentiate in field and geological map?
- 2. Describe the factors, that affect the mechanical behavior of rocks
- 3. Define stress strain diagram with the explanation of type of deformation.

## II- Choose the correct answer for the following statements and Then rewrite in your answer paper (15 marks)

- 4. When the rocks cool, the resulting hexagonal shape of its contraction is called a
  - a. Mud cracks.
  - b. Columnar joints.
  - c. Dykes
  - d. Faults
  - e. Unconformity.
- 5. An igneous intrusion that cuts across rock layers is called a
  - a. Batholith.
  - b. Sill.
  - c. Dike.
  - d. Laccoliths
  - e. Phacoliths
- 6. A surface of erosion between younger and older beds that are parallel with one another is known as
  - a. Unconformity.
  - b. Non-conformity.
  - c. Stratification.
  - d. Disconformity.
  - e. Cross bedding.
- 7. Compressional stress can result in the formation of
  - a. Thrust faults
  - b. Horsts and grabens
  - c. Reverse faults
  - d. Rift valleys
  - e. Both a. and c.

## 8. Once the elastic limit of rock is surpassed

- a. The rock may deform
- b. All of these
- c. Deformation becomes permanent
- d. Only a. and c.
- e. An earthquake may occur

## 9. If erosion stripped the top off a basin, one would find

- a. The oldest rocks were exposed at the center.
- b. The youngest rocks were exposed at the center.
- c. A circular or elliptical pattern of outcropping rock layers.
- d. Both a. and c.
- e. both b. and c.

#### 10. Elastic deformation is:

- a. Permanent
- b. becomes permanent if the elastic limit is surpassed
- c. answers a and b
- d. not permanent
- e. Both b and d

## 11. Which of the following combinations should favor faulting rather than folding?

- a. High temperature and low confining pressure
- b. Low confining pressure and low temperature
- c. High confining pressure and low temperature
- d. High temperature and high confining pressure

## 12. Folds that appear to be "S" or "Z" shaped are called:

- a. Synclines
- b. anticlines
- c. monoclines
- d. domes
- e. basins

## 13. Dip and strike measurements are used to describe the attitudes and orientation of

- a. bedding planes.
- b. Joints planes.
- c. Faults planes.
- d. planar surfaces in metamorphic rocks.
- e. all of the above

## III- True or False? Circle the correct answer

(3 marks)

- 14. Vertical faults have a footwall in downthrow side and hanging wall in upthrow side.
- 15. Non-tectonic structures mean deformation of rock by external factors not coming from the deep ground.

  True or False?

  True or False?
- 16. In a Paraconformity the planes above and below the gap are parallel and there is no evidence of erosion.

  True or False?

***************************************		
Fold type		Description
Asymmetrical fold.	A.	Axis of fold dipping at an angle.
Non-plunging fold.	В.	Both limbs horizontal with one up-side down.
Overturned fold.	C.	Limbs with equal dip and both right-side up.
Plunging fold.	D.	Elongate with layers bent upward in the middle.
Recumbent fold.	E.	Circular with layers bent downward in the middle.
Symmetrical fold.	F.	Limbs with unequal dip and both right-side up.
Basin.	G.	One limb up-side down but at an angle.
Anticline.	Н.	Axis of fold horizontal
	Asymmetrical fold.  Non-plunging fold.  Overturned fold.  Plunging fold.  Recumbent fold.  Symmetrical fold.  Basin.	Asymmetrical fold. A.  Non-plunging fold. B.  Overturned fold. C.  Plunging fold. D.  Recumbent fold. E.  Symmetrical fold. F.  Basin. G.

#### V. FILL-INS

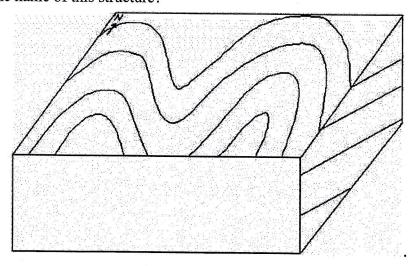
(4 marks)

- 17. When a rock is **unable** to return to its original shape after it has been deformed, it is said to have experienced................. deformation, a type of response to stress.
- 18. When a rock breaks after it has been deformed, it is said to have experienced deformation, a type of response to stress.
- 19. An .....slip fault is one in which the rock on either side of the fault moves horizontally and vertically.
- 20. A .....slip fault is one in which the rock on either side of the fault moves vertically.

#### <u>VI.</u> 21. Complete the block (below).

(6marks)

- 22. Number the beds from oldest to youngest (1 being Oldest).
- 23. Indicate the axial plane and fold axis with appropriate symbols in the map view and cross-section face of the block.
- 24. Draw strike and symbols on the map view.
- 25. What is the name of this structure?



GOOD LUCK

Prof. Dr. Ahmed R. El Younsy

28/5/2024

#### **Assiut University**

**Faculty of Science** 

Date: 28-5-2024

Time: 3h

#### **Chemistry Department**

## Final Fertilizer Industry Chemistry Examination (Chem300)Third Year Industrial Students.

#### Answer the following questions: (50 M)

#### Question No.1(10M)

- 1)Write four methods for determination of reactivity of rock phosphate.(2.5M)
- 2) Explain the Heber –Bosh method for production of ammonia  $NH_3$  .(7.5M)

#### **Ouestion No.2(10M)**

- 1) Choose the correct answer:(2.5M)
- a) The emission of sulfur dioxide gas according to the Egyptian Environmental Law 2015 equal (1500-800-450) mg/m $^3$  in production of  $H_2SO_4$  acid by contact process.
- b) The emission of fluorine gas according to the Egyptian Environmental Law 2015 equal (15-5-20)  $mg/m^3$  in production of SSP .
- 2) Explain how sulfuric acid is produced by contact prosess and write the equation of the reaction.(7.5M)

#### **Ouestion No.3(10M)**

- 1)Write the structure of pure fluorapatite .(2.5)
- 2)There are two methods for production of phosphoric acid explain one of these methods with equation. (7.5M)

#### **Ouestion No.4(10M)**

1) Write the equation for production of these fertilizers:

Di-ammonium phosphate(DAP)-Mono-ammonium phosphate(MAP)-Single superphosphate(SSP)-Potassium sulfate - Ammonium sulfate (AS)-Ammonium Nitrite (AN).(7.5M)-نظر خلفه

2)Write the conditions Process operating variables in urea production.(2.5M)

#### Question No.5 (10M)

- 1) What is the purpose of Primary and Secondary reforming for ammonia production. (2.5M)
- 2) What is the advantage of direct granulation of TSP. (2.5M)
- 3) Write the basic chemical reaction involved in production of triple superphosphate (TSP). (2.5M)
- 4) Write the reaction mechanism of  $V_2 0_5$  catalyst using in production of  $H_2 SO_4$  by contact process. (2.5M)

Good luck Dr. Atef .H. Ali

**Assiut university** 

May, 2024

**Faculty of Science** 

Time: 3h

**Chemistry Department** 

Final exam of "Inorganic chemistry III" course code 324C for the third level students

## ملحوظة: الامتحان يقع في اربع صفحات

#### Section I (16 Marks)

#### Answer the following

- A. Complete <u>FOUR</u> of the following (4 Marks)
  - i. ......is used instead of LnCl₃ to prepare metals of heavier lanthanides using calcium at 1400°C.
  - ii. Breaking of bonds by emitted particles in a sample of a radioactive actinide element is equivalent to a process of......
  - iii. Among the actinide elements ......is the only element that forms stable +2 oxidation state.
  - iv. Ln(OH)<sub>3</sub> is .....basic than Al(OH)<sub>3</sub> which is......
  - v. Very pure thorium can be obtained by thermal decomposition of.......
- B. Give reason for the following (4 Marks)
  - i. La, Gd and Lu form only stable +3 oxidation state.
  - ii For lanthanide elements, the heavier metals are less reactive than the lighter ones.
  - iii. AcX<sub>3</sub> hydrolyses with water vapour at 100°C to give AcOX while La hydrolyses to La<sub>2</sub>O<sub>3</sub>.
  - iv. Sc(acac)<sub>3</sub> (acac = acetylacetonate)can be sublimed without decomposition.
- C. Mark the correct sentence with  $\sqrt{}$  and the false one with  $\times$  (5 Marks)
- i. Owing to the lanthanide contraction the basic character of the hydroxides decreases with increasing atomic number due to the

- decreased covalent character between the ions of the lanthanides and the hydroxides.
- ii. Sulphates of lanthanides are less soluble in cold water than in hot water.
- iii. Due to the high binding energy of the 5f orbital actinides show higher oxidation states such as +5, +6 and +7.
- iv. Actinide compounds are more basic than lanthanide ones.
- v. The chemistry of lanthanides is predominantly covalent.
- D. Choose the correct answer A, B, C or D
- 1. Solution chemistry of uranium is complex due to:
  - i) presence of four oxidation states
  - ii) complex reactions with anions in solution
  - iii) formation of polymeric species only
  - iv) all the three reasons.
- 2. Among the quadrivalent lanthanides, it was found that one of the following quadrivalent lanthanide ions is sufficiently stable in solution as well as in solid state:
  - ii. Pr (IV) i. Ce(IV)
- iii. Tb(IV)
- iv. Dy (IV).
- 3. Yttrium from transition group III has a similar +3 ion with both atomic and ionic radii values that are closely related to those of:
  - i) Gd and Tb
- ii) Sm and Eu iii) Tb and Dy

### Section II (17 Marks)

Answer five only from the following:

(10 Marks)

- 1-Define antibonding; bonding; nonbonding; HOMO and LUMO on the octahedral MO theory diagram.
- 2- Discuss the difference in the energy(LFSE) of the high and low spin of Fe<sup>+2</sup> complexes.

	[CO(NH <sub>3</sub> ) <sub>6</sub> ] <sup>+3</sup> .
-	4-By using LFT calculate the total energy (E) of [Fe(H <sub>2</sub> O) <sub>6</sub> ] <sup>+2</sup> and
	$[CoF_6]^{-3}$ complexes.
	(where: $\Delta_0$ =9350 cm <sup>-1</sup> ; $\Pi_c$ =19600 cm <sup>-1</sup> ; $\Pi_e$ =-2000 cm <sup>-1</sup> )
5	5-Discuss the distribution of electrons of $[Ni(H_2O)_6]^{+2}$ ; $[Ni(CI)_4]^{-2}$
	and {Ni(CN) <sub>4</sub> ] <sup>-2</sup> .
	5- Account for the factors affecting the stability of complexes.
	For Four only, Complete of the following:
	4Marks)
1	Land of octahedral complexes have only one possible
	arrangement of electrons in t <sub>2g</sub> and e <sub>g*</sub> MO theory.
2	2- Treat electrons in $t_{2g}$ orbitals as by -0.4 $\Delta_0$ and electrons
	in $e_{g^*}$ orbitals by $0.6\Delta_0$ .
3	3- The UV/ Visible spectra are used to determine the value
	of for the complexes.
4	I- The substitution of 6 $H_2O$ molecules in $[Fe(H_2O)_6]^{+2}$ by 6 CN
	ions , the $\beta_n$ equal
5	- The stability constant of metal complexes increases with
	state of the metal cation.
	or Three only explain why: (3 Marks)
	- CuSO <sub>4</sub> anhydrous colorless while CuSO <sub>4</sub> hydrous color.
2	- Most d <sup>8</sup> metal ions complexes form square planar have low
	spin and diamagnetic.
	F [Sc(H <sub>2</sub> O) <sub>6</sub> ]Cl <sub>3</sub> complex is colorless.
	- $[Fe(H_2O)_6]^{+2}$ complex show zero crystal field stabilized energy.
	Section III (17 Marks)
3) A-Cl	hoose the correct answer: (3 Marks)
	Magnetic moment of [CoCl4] is due to unpaired
•	electrons.
	b) 4 c) 6 d) zero
2-	The correct order of wavelength of light absorbed for the
	a lagist i a missigra Manni agrica de la cida y

a. Tr en . .

following complex ions is:

- $> [Co(NH_3)_6]^{3+} > [(Co(CN)_6]^{3-}$ a)  $[Co(H_2O)_6]^{3+}$
- b)  $[(Co(CN)_6]^{3-} > [Co(NH_3)_6]^{3+} > [Co(H_2O)_6]^{3+}$
- c)  $[Co(NH_3)_6]^{3+}$  >  $[(Co(CN)_6]^{3-}$  >  $[Co(H_2O)_6]^{3+}$ d)  $[Co(H_2O)_6]^{3+}$  >  $[(Co(CN)_6]^{3-}$  >  $[Co(NH_3)_6]^{3+}$
- 3-[Cu(NH<sub>3</sub>)<sub>4</sub>]<sup>2+</sup> complex ion has ...... hybridization:

 $a)sp^3$ 

b)dsp<sup>2</sup>

c)sp<sup>2</sup>d

d)none of them

#### **B-True or false:**

(4 Marks)

- 1- NH<sub>3</sub> neutral ligand gives a significant Δo values larger than might be expected.
- 2- Many Cu<sup>2+</sup> complexes show tetragonally distorted octahedral structure.
- 3- Splitting of <sup>5</sup>D ground state term for d<sup>4</sup> electronic configuration gives <sup>5</sup>T<sub>2g</sub> spectroscopic state lower than <sup>5</sup>E<sub>g</sub> one.
- 4- Ni(CO)<sub>4</sub> complex has a tetrahedral geometry.

C-Answer two only of the following:

(10 Marks)

- 1-a) The mean pairing energy for  $[Cr(H_2O)_6]^{2+}$  equals 23,500 cm<sup>-1</sup> and the magnitude of crystal field splitting is 13,900 cm<sup>-1</sup>. Calculate CFSE of this complex ion corresponding to HS and LS states.
- 1-b) Write on the different limitations of crystal field theory.
- 2-a) [PtCl<sub>4</sub>]<sup>2-</sup> has a diamagnetic behavior, illustrate its hybridization and geometry.
- 2-b) Assign the ground state terms for V<sup>2+</sup> and Mn<sup>2+</sup> free ions.
- 3-a) Find out the values of expected magnetic moment values for Tetrahedral and octahedral complexes of Ni<sup>2+</sup> ion.(Use VBT)
- 3-b) The enthalpy of hydration of Fe<sup>2+</sup> ion equals -450 kcal mol<sup>-1</sup> which is higher than that expected value (-425 kcal mol<sup>-1</sup>) in the absence of CFSE, estimate the value of  $\Delta o$  for  $[Fe(H_2O)_6]^{2+}$ complex ion.

( Atomic number: Sc=21; Ti=22; V=23; Cr=24; Mn=25; Fe=26; Co=27; Ni=28;Cu=29)

Prof. Dr. Aref A., Prof. Dr. M. Abd El-Hakeem, Prof.Dr. Asma I.

								-				-
Assiut University		Second Semester							π	201		
Faculty of Science	Analytical Chemistry (I) (C-342)						)					
Chemistry Department	7	Third Level (Credit Hours)				T	im.	e: 2	hou	r —		
Answer the Following (	uest	ions	: (50	Mar	ks)		estion irks		Q.1 0	Q.2 15	Q.3	3 (
Q.1: Choose the Correct A	nswe	<u>r</u> :										
1- For strong electrolytes mo	lar co	nduct	tivity	incre	ase sl	owly	with	dilu	tion	and	I	
can be represented by	•••••						is.					
<ul><li>(A) Debye Huckel Onsago</li><li>(C) Kohlrausch's equation</li></ul>	n				<b>(D)</b>	None			on			
2- The specific conductance of		ducto	r is r	ecipro	ocal o	I		•••				
(A) Equivalent conductar	ice						istan	ce				
(C) Molar conductance				( <b>D</b> ) A	10 11	them	1 4		:	***	o im	
3- The number of ions in	•••••	inc	rease	s with	h dilu	tion	aue to	) an	inc	reas	em	
dissociation.												
(A) a strong electrolyte				(B) a	weal	k elec	trolyt	te				
(C) non-electrolyte				(D) N	lone	of the	em					
4- Cell constant of an electro	lytic o	cell is										
(A) Distance × Area	(B	) Dis	tance	/Are	a (C)	Area	/dista	nce	ĺ	<b>(D)</b>	None	3
5- The unit of conductance of												
$(A) mho \qquad (B) (ohm)$	)-1			(C) S	Sieme	ns	(	( <b>D</b> ) (	ohm	ı/m		
6- Which of the following so	lution	s can	not co	onduc	t elec	tricit	ty?					
(A) Sugar in water		(	(B) Na	aCl in	wate	er						
(C) MgCl <sub>2</sub> in water		(	(D) K	Cl in	wate	r ,						
7- Which of the following eq	uatio	n(s) is	(are	) corr	ect?							
(A) $G = \frac{1}{R}$ (B) $R = \frac{\rho}{2}$	L A	. (	(C) G	$=\frac{kA}{L}$		(I	) All	of t	hen	1		
8- Conductance (G) is increa	ased b	y										
(A) Increase of temperat	ure	(					eratu	re				
(C) Increase hydration o	f ions			( <b>D</b> ) A								
9- Current used for measure	ed of o	condu	ictano	e is .		••••				c		
$(A) A.C \qquad (B) D.C$			(C) B	oth A	and	В				e oi	these	e
10- The degree of dissociation	on of a	wea	k elec	troly	te is g	given	by					
(A) $\alpha = \frac{\Lambda_m}{\Lambda^0}$ (B)	$\alpha = \frac{\pi}{2}$	10 1 <sub>m</sub>		(C) (	$\chi = \Lambda$	° × A	l <sub>m</sub>		(1	D) N	one	
1 2	3	4	5	6	7	8	9	10				

#### Page 2 of 4

### Q.2: Mark (T) for true and (F) for false statements:

- 1- The addition of KCl solution reduces the convection current in polarography.
- 2-Microelectrodes reach the state of polarization very slowly.
- 3- A sample contains two different ionic species at different concentrations. The two ions can be distinguished in polarography by their half-wave potentials.
- 4- For reversible cyclic voltammetric systems,  $E_{pa}$  and  $E_{pc}$  are dependent of the scan rate.
- 5- Solid electrodes based on carbon have faster electron transfer rates than metal electrodes.
- 6- A cyclic voltammogram of a reversible process is characterized by  $\Delta E_P > 59/n$  (mV).
- 7- The dissolved oxygen present in experimental solution in acidic medium gets easily reduced at DME to form H<sub>2</sub>O<sub>2</sub>, in the first step.
- 8- The current that arises due to the charging of a mercury drop that grows is known as the faradic current.
- 9- In polarography or voltammetry, voltage is applied between the working and counter electrodes.
- 10- Reference electrodes should possess a high signal-to-noise ratio.

1	2	3	4	5	6	7	8	9	10

resistance	ross section of electrol ce of the sol	al area ytic solu ution.	of each	electrode s measur	is 4.5 c	m². Using 5 Ω. Find	this cell, I the spe	the cific

## Page 3 of 4

drug MOV gives an adsorptive striping voltammetric peak at a pencil graphite electrode. A 50.0 mL sample containing MOV yielded a peak height of 0.37 μA. When 2.0 mL of 3.0 μM MOV was spiked to the sample, the peak increased to 0.80 μA. Find						
the concentration of MOV in the sample.	* *					
3						
	e e e e e					
	e en esació y la					
Q.4: (A) Write the mathematical equations for the following:						
(i) Heyrovsky-Ilkovic equation:						
	,					
	*.					
	,					
(ii) Randles-Sevcik equation:						
(II) Randies-Seven equation.						

#### Page 4 of 4

(B): Write on Two Only form the following	ıg:			
(i) Advantages of stripping voltammetry	•		s + 1	
	21.31.			
(ii) The principle of electrochemical biose	ensor ( <u>Give a</u>	n example).		2. V
				•••••
	• • • • • • • • • • • • • • • • • • • •			
	<del></del>			**************************************
,	• • • • • • • • • • • • • • • • • • • •			
			*,	
				, 
(iii) Advantages of solid electrodes based	on carbon.			
(11)				
			,	

Examiner: Prof. Dr. Hossieny Ibrahim



## امتحان النظري الفصل الدراسي الثاني العام الجامعي 2023/2024م



الزمن: ساعتان

اسم المادة وكودها: ع ت. أ 308كيمياء وتحليل الاغذيه والالبان

الفرقة: الثالثه - كليه العلوم

لجنة الممتحنين: أ.د./ سامي ابراهيم محمد الصياد

### أجب عن جميع الأسئلة التالية:

<u>السوال الاول:-</u>

## ضع علامة ( $\sqrt{}$ ) أو (x) أمام العبارت الاتية : (30) درجه

- 1- ( ) Phenoxetol-2-phenoxy ethanol تستخدم في حالة حفظ المستحضرات الإنزيمية وهي مادة تعتبر مضادة للبكتيريا والفطريات في آن واحد.
  - 2- ( ) الماء الموجود في الأغذية كوسط اذابة يطلق عليه الماء المرتبط كيميانيا Chemical Water .
    - 3- ( ) ينصح تغذوياً أن يكون النشا هو المصدر الرئيسي للطاقة التي يحصل عليها الإنسان من الكربو هيدرات.
- 4- ( ) عند تقدير الرطوبه باستخدام الحرارة المرتفعه في حالة المنتجات المرتفعة في محتواها من السكر قد يحدث عنها تكرمل Caramelization أو هدم Decomposition للسكر مع فقد الماء.
  - 5- ( ) Oligosaccharides وهي تتكون من إرتباط 2- 10 وحدات من السكريات الأحادية مع بعضها بواسطة مجموعة -OH من سكر مع مجموعة مختزلة من سكر آخر حيث ترتبط الجزيئات برابطة جليكوسيدية glycosidic bond مثل سكر ثنائي كالسكروز ، المالتوز.
- 6- ( ) Clarification تجري علي المستخلص السكري لمعظم الأغذية قبل إجراء عملية التقدير الكمي- حيث أن المستخلص يحتوي علي بعض الشوائب والتي تعيق عملية التقدير للسكريات بها- فمثلاً العكارة الناتجة عن البروتينات والنشا الذائب تؤثر على القياسات البولاريمترية.
  - 7 ( ) من أهم المواد المروقة المستخدمة لترويق المستخلصات السكرية هي خلات الرصاص المتعادلة ( CH3-COO)2Pb.Pb(OH)2).
    - 8- ( ) يستخدم التولوين كأحد المذيبات العضويه عند تقدير الرطوبه بطريقه بيدويل.
- 9- ( ) سكر القصب من السكريات البسيطه المختزله بينما سكر اللبن من السكريات المركبه غير المختزله
  - 10- ( ) Hydrophilic balance هي توزيع جزيئات المكون الليبيدي ما بين الوسطين الدهني والمائي.
  - 11- ( ) الأحماض الدهنية الضرورية التي تشمل أحماض اللينوليك اللينولينك وهي لا يستطيع الجسم تكوينها لابد من الحصول عليها من مصادر خارجيه في الغذاء.
    - 12- ( ) تعتبر الليبيدات مصدر للفيتامينات الذائبة في الماء مثل A,K,E,D.
- 13- ( ) Wet Extraction يعتمد على استخلاص الزيت أوالدهن من المواد الغذائية كما هي بدون تجفيفها قبل الاستخلاص مثل طريقه فولش.
- 14- ( ) رقم الحموضة Acid value هو عبارة عن عدد ملليجر امات البوتاسا الكاوية اللازمة لمعادلة كافة الأحماض الدهنية المنفردة (الحرة) الموجودة في 1 جم زيت أو دهن.
  - 15- ( ) يفضل الترميد الجاف للعينة عند تقدير العناصر المعدنية الصغري.
  - 16- ( ) يستخدم إختبار الـ TBA للتعرف علي محتوي العينة من السكريات.
    - 17- ( ) تقدير الرماد له أهميته في تقييم جودة السكر، الدقيق والمربي.

ساده الصاح

- 18 ( ) يقاس معامل الانكسار للزيت عند درجة 20 °م وللدهون عند 40 °م.
- 19- ( ) قلويه الرماد هي عبارة عن عدد ملليلترات حمض الهيدروكلوريك (1ع) والتي نتفاعل مع الرماد الذائب في الماء والناتج من 100جم من المادة الغذائيه ويفيد هذا التقدير في الكشف عن غش بعض الاغذيه.
  - 20- ( ) ينتج من احتراق 1جم دهن يعطى 4.3 كالورى.
- 21- ( ) Deleading تجري بهدف التخلص من الرصاص الزائد بعد عملية الترويق حيث أن الرصاص يتداخل في التفاعلات التي تعتمد على الإختزال.
  - 22- ( ) السكريات العديدة التغذوية Nutritional polysaccharides وهي مركبات يتم تخزينها ميتابولزمياً في النبات و الحيوان في صورة النشا و الجليكوجين على التوالي.
  - 23- ( ) تستخدم Calcium Carbide(Gas production) method في تقدير الرطوبة في منتجات الفانيليا ، الدقيق ، الزبد ، عصير الفاكهة.
    - 24- ( ) عادةً تتناسب قيمة المادة الغذائيه طرديا مع مقدار ما تحتويه من رطوبة.
  - 25- ( ) Fructose و هو مشتق من أبسط السكريات الكيتونية Dihydroxyacetone ، فيوجد في عصائر الفاكهة و عسل النحل ، و هو أحلى السكريات.
    - 26- ( ) تقل درجة الذوبان لليبيدات بزيادة درجة عدم التشبع.
  - 27- ( ) تعتبر البروتينات هي المادة الخام الأساسية في التخمرات الصناعية كما تساهم في إحساس الإنسان بالشبع.
    - 28- ( ) تستخدم طريقه كلداهل في تقدير البروتين في الاغذيه بالطرق غير المباشرة.
    - 29- ( ) يستخدم الرقم اليودي للتفرقه بين الزيوت الصالحه وغير الصالحه للاستهلاك الأدمى .
      - 30- ( ) يستخدم جهاز بدويل في تقدير الرطوبه للعينات التي تحتوي على مركبات طيارة .

## السؤال الثاني: علل لما يأتي: \_\_\_\_

- 1- يمكن استخدام مذيب عضوي وزنه النوعي أكبر من الماء عند تقدير الرطوبة بجهاز بدويل.
- 2- يجب أن يكون المذيب العضوي (مثل الإيثايل) المستخدم في استخلاص السكريات تركيزه حوالي 70%.
- 3- يجب المحافظة على ثبات حجم محلول الهضم مع الغليان للمدة المحددة عن تقدير الألياف الغذائية في العينة.
  - 4- العلاقة بين درجة عدم التشبع في الزيَّتُ ودرجة قابليتِه للجفاف طردية.
  - 5- يجب أن يكون المذيب العضوي (مثل الإيثايل) المستخدم في استخلاص السكريات مخفف ومتعادل.
    - 6- يقاس معامل الانكسار للزيت عند درجة 20°م وللدهون عند 40°م.
    - 7- لا يفضل استخدام عامل الترويق للمستخلص السكري في صورة محلول مخفف.
    - 8- يجب تجنب حدوث ارتفاع في درجة الحرارة أثناء طحن وتجهيز العينة قبل التحليل...-
      - 9- تضاف كربونات الكالسيوم عند استخلاص السكريات من عينة غذائية.
    - 10-استخدام مذيب عضوي وزنه النوعي أكبر من الماء عند تقدير الرطوبة بجهاز بدويل.

انتهت الأسئلة،،،،

مع تمنياتنا بالتوفيق ،،،،،

Ju Muse

Date: 28/5/2024

Time Allowed: 3 hours

#### **Chemistry Department**

Final Exam of advanced synthetic Organic Chemistry – [Chemistry students (314 C)]

Answer the following questions:

Q1) Write by equations on the following: (Only Four)

(16 Marks)

- a- Define the regioselectivity in organic synthesis and give two examples.
- b- Swern method for oxidation of n-propanol (give mechanism)
- c- Wolf-Kishner reduction of propanal (give mechanism)
- d- THP and POM for the protection of alcohols and their cleavage

- e- By using Felkin-ahn model:
  - i) Complete the following equation, give the major and minor products
  - ii) Explain that de is equal 88%
  - iii) Show the effect of Zn++ ions on the reaction products

#### Q2- Choose the correct answer between brackets:

(10 marks)

- a) Preferential selective of one functional group over another is defined as (stereioselectivity ..... regioselectivity ----- chemoselectivity)
- b) Felkin-anh model can predict
  (degree of selectivity --- the major selectivity--- enantioselectivity)
- c) Wilkinson catalyst is used to reduce (Terminal alkenes --- alkynes .... nitro group)
- d) Reaction of CH<sub>3</sub>CN with DIBAL in hexane at -78 C gave (CH<sub>3</sub>CH<sub>2</sub>OH --- CH<sub>3</sub>CH<sub>2</sub>NH<sub>2</sub>--- CH<sub>3</sub>CHO)
- e) For the protection of Carboxylic acid as benzyl ester it could be cleaved using (Et<sub>3</sub>N---- LiOH/THF ---Na/NH<sub>3</sub>)
- f) In Luche reduction reaction of cyclohexeñone, it gives mainly (cyclohexanole --- cyclohexenol .....cyclohexanone)
- g) Using Jones Reagent to oxidize benzyl alcohol, it gives (benzaldehyde---benzoic acid....Mixture of both)
- h) Reduction of alkyne to alkanes was done using
  ( H2/Ni ----lindlar catalyst ---Na/NH3)
- i) Oxidation of sec. alcohol over primary one could be obtained by using (Cr(VI) --- Ag<sub>2</sub>CO<sub>3</sub>/celite ..... DMS)

Q4) Write by equations how you can carry the following conversions (Only Two) (8 Marks)

Good luck Trof.Dr. Shawkat



28 May 2024 Time: 3 Hours

## Final Examination for the 3<sup>rd</sup> Year Students (Inorganic Chemistry C-321)

#### Section I (17 Marks)

1. Answer the Following Questions:

(8 Marks)

- a) Give the reason for:
  - i)  $[Fe(CN_6)]^{4-}$  and  $[Fe(H_2O)_6]^{2+}$  are different colors in dilute solutions.
  - ii) K<sub>3</sub> [Fe(OH)<sub>6</sub>] is attracted most strongly to a magnet than K<sub>3</sub>[Fe(CN)<sub>6</sub>].
  - iii)[Ni(CN)<sub>4</sub>]<sup>2-</sup> square planar but [Ni (CO)<sub>4</sub>] tetrahedral.
- b) Explain on the basis of valence bond theory that  $[Ni(CN)_4]^{2-}$  ion with square planar structure is diamagnetic and the  $[NiCl_4]^{2-}$  ion with tetrahedral geometry is paramagnetic.
- c) Write the formula of the following coordination compounds.
  - i) Hexammine platinum(II) chloride ii) Sodium hexanitro cobalt iii) Potassium ferrocyanide.
- 2. Answer the Following Questions:

(9 Marks)

- a) Choose the Correct Answer and Comment:
  - i) A magnetic moment of 1.73 BM will be shown by one among the following:

 $[Cu(NH_3)_4]^{2+}$ ,  $[Ni(CN)_4]^{2-}$ ,  $[Cr(H_2O)_6]^{3+}$ .

- ii) For the paramagnetic complex [NiCl<sub>4</sub>]<sup>-2</sup>, the number of unpaired electrons in the nickel and geometry of this complex ion are (one-tetrahedral, two-tetrahedral, one-square planar).
- iii) Which is high-spin and how many the number of electrons in low and high level in each case?  $[Mn(H_2O)_6]^{+3} \Delta_0 \approx 250 \text{kJ/mol}$  or  $[Mn(CN)_6]^{3-}$ ,  $\Delta_0 \approx 460 \text{kJ/mol}]$
- iv) On the basis of CFT for  $d^4$  tetrahedral complex is:  $(t_2g^3eg^1-eg^4t_2g0, eg^2t_2g^2)$
- v) Coordination number of Ni in  $[Ni (C_2O_4)_3]^{-2}$  is: (2 ,4, 6).
- b) Write IUPAC name of the following compounds:
  - i)  $K_2[Zn(OH)_4]$
- ii) [VO(acac)2]
- iii) [Fe(CN)<sub>6</sub>]<sup>3-</sup>
- c) Arrange the following complexes ions in increasing order of  $\Delta_0$  (C.F.T).  $[Cr(Cl)_6]^{3-}$ ,  $[Cr(CN)_6]^{3-}$ ,  $[Cr(NH_3)_6]^{3+}$ .

#### Section II (33 Marks)

#### **Answer the Following Questions:**

1) Give the reason(s) that explains the following phenomena:

(10 Marks)

- a) The atomic radius of Cr is smaller than that of Mo whereas Mo and W have almost the same atomic radius.
- b) Fe<sup>2+</sup> is easily oxidized to Fe<sup>3+</sup> while Mn<sup>2+</sup> is difficult to be oxidized to Mn<sup>3+</sup>.
- c) KMnO<sub>4</sub> should be kept in dark bottles.
- d) TiO2 is amphoteric oxide.
- e) AgCl has white color while AgBr has pale yellow and AgI has yellow colors.

2) Show by equations Two methods only for extraction of pure Ti. (5 Marks) 3) Complete the following equations (balance if necessary). (9 Marks) a)  $2VF_4 = \cdots + \cdots + (at 600 °C)$ b)  $K_2Cr_2O_7 + S = \cdots + \cdots$ c)  $2NH_4VO_3 = \cdots + \cdots + \cdots + \cdots + \cdots + \cdots$  (under heat) d)  $K_2Cr_2O_7 + HCl$  (conc.  $H_2SO_4$ ) = ..... e)  $MnO_2 + Al = .... + ...$ f)  $2NH_4VO_3 = \cdots + \cdots + \cdots$ g)  $(VO)^{2+} + H^+ + Sn^{2+} = \cdots + \cdots + \cdots + \cdots$ 4) Choose the correct answer from the following: (5 Marks) 1. Permanganate ion MnO<sub>4</sub> has intense purple color due to: a) d-d Transition b) Charge transfer c) Defect in the crystal structure d) Polarization 2. Ziegler-Natta catalyst is used in the ethylene polymerization, it is composed of: a) TiCl<sub>4</sub> b) TiCl<sub>4</sub>/AlEt<sub>3</sub> c) TiCl<sub>2</sub> d) TiOCl<sub>2</sub> 3. Fe<sub>0.95</sub>O is a non-stoichiometric oxide, it has: a) Deficient oxygen sites b) Deficient Fe sites c) Rich oxygen sites d) Rich Fe sites 4. In the vanadium group, the basic properties of the oxides M<sub>2</sub>O<sub>5</sub>...... down the group. a) Increase b) Decrease c) Remain unchanged d) None of them 5. With increasing the number of unpaired electrons, the magnetic moment (μ): a) Decreases b) Increases c) Doesn't affect d) None of them 5) What is meant by the disproportionation reaction? (give an example). (4 Marks) (At. No. of Ti=22, V=23 Cr = 24, Mn = 25, Fe = 26, Co = 27, Ni = 28, Cu = 29, Zn = 30)

#### **Best Wishes**

Examiners: Prof. Dr. Amna Sayed and Dr. Mohamed Abdel megeed



28 May 2024 Time: 3 Hours

## Final Examination for the 3<sup>rd</sup> Year Students (Inorganic Chemistry C-321)

#### Section I (17 Marks)

1.	Answer	the Following	<b>Ouestions:</b>

(8 Marks)

- a) Give the reason for:
  - i)  $[Fe(CN_6)]^{4-}$  and  $[Fe(H_2O)_6]^{2+}$  are different colors in dilute solutions.
  - ii) K<sub>3</sub> [Fe(OH)<sub>6</sub>] is attracted most strongly to a magnet than K<sub>3</sub>[Fe(CN)<sub>6</sub>].
  - iii)[Ni(CN)<sub>4</sub>]<sup>2</sup>- square planar but [Ni (CO)<sub>4</sub>] tetrahedral.
- b) Explain on the basis of valence bond theory that  $[Ni(CN)_4]^{2-}$  ion with square planar structure is diamagnetic and the  $[NiCl_4]^{2-}$  ion with tetrahedral geometry is paramagnetic.
- c) Write the formula of the following coordination compounds.
  - i) Hexammine platinum(II) chloride ii) Sodium hexanitro cobalt iii) Potassium ferrocyanide.
- 2. Answer the Following Questions:

(9 Marks)

- a) Choose the Correct Answer and Comment:
  - i) A magnetic moment of 1.73 BM will be shown by one among the following:  $10^{12}$   $10^{12}$   $10^{12}$   $10^{12}$   $10^{12}$   $10^{12}$   $10^{12}$

 $[Cu(NH_3)_4]^{2+}$ ,  $[Ni(CN)_4]^{2-}$ ,  $[Cr(H_2O)_6]^{3+}$ .

- ii) For the paramagnetic complex [NiCl<sub>4</sub>]<sup>-2</sup>, the number of unpaired electrons in the nickel and geometry of this complex ion are (one-tetrahedral, two-tetrahedral, one-square planar).
- iii) Which is high-spin and how many the number of electrons in low and high level in each case?  $[Mn(H_2O)_6]^{+3} \Delta_0 \approx 250 \text{kJ/mol}$  or  $[Mn(CN)_6]^{3-}$ ,  $\Delta_0 \approx 460 \text{ kJ/mol}]$
- iv) On the basis of CFT for d<sup>4</sup> tetrahedral complex is:  $(t_2g^3eg^1-eg^4t_2g0, eg^2t_2g^2)$
- v) Coordination number of Ni in  $[Ni (C_2O_4)_3]^{-2}$  is: (2, 4, 6).
- b) Write IUPAC name of the following compounds:
  - i)  $K_2[Zn(OH)_4]$
- ii) [VO(acac)2]
- iii)  $[Fe(CN)_6]^{3-}$
- c) Arrange the following complexes ions in increasing order of  $\Delta_0$  (C.F.T).  $[Cr(Cl)_6]^{3-}$ ,  $[Cr(CN)_6]^{3-}$ ,  $[Cr(NH_3)_6]^{3+}$ .

#### Section II (33 Marks)

#### **Answer the Following Questions:**

1) Give the reason(s) that explains the following phenomena:

(10 Marks)

- a) The atomic radius of Cr is smaller than that of Mo whereas Mo and W have almost the same atomic radius.
- b) Fe<sup>2+</sup> is easily oxidized to Fe<sup>3+</sup> while Mn<sup>2+</sup> is difficult to be oxidized to Mn<sup>3+</sup>.
- c) KMnO<sub>4</sub> should be kept in dark bottles.
- d) TiO2 is amphoteric oxide.
- e) AgCl has white color while AgBr has pale yellow and AgI has yellow colors.

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2) Show by equations Two methods only for extraction of pure Ti.
                                                                                    (5 Marks)
3) Complete the following equations (balance if necessary).
                                                                                    (9 Marks)
   a) 2VF_4 = \cdots + \cdots + (at 600 °C)
   b) K_2Cr_2O_7 + S = \cdots + \cdots
   c) 2NH_4VO_3 = \cdots + \cdots + \cdots + \cdots + \cdots  (under heat)
   d) K_2Cr_2O_7 + HCl (conc. H_2SO_4) = ..... + .....
   e) MnO_2 + Al = \dots + \dots
   f) 2NH_4VO_3 = \cdots + \cdots + \cdots
   g) (VO)^{2+} + H^{+} + Sn^{2+} = \cdots + \cdots + \cdots + \cdots
4) Choose the correct answer from the following:
                                                                                    (5 Marks)
   1. Permanganate ion MnO<sub>4</sub> has intense purple color due to:
      a) d-d Transition b) Charge transfer c) Defect in the crystal structure d) Polarization
   2. Ziegler-Natta catalyst is used in the ethylene polymerization, it is composed of:
                                                                                  d) TiOCl<sub>2</sub>
      a) TiCl<sub>4</sub>
                            b) TiCl<sub>4</sub>/AlEt<sub>3</sub>
                                                           c) TiCl<sub>2</sub>
   3. Fe<sub>0.95</sub>O is a non-stoichiometric oxide, it has:
      a) Deficient oxygen sites b) Deficient Fe sites c) Rich oxygen sites
                                                                              d) Rich Fe sites
   4. In the vanadium group, the basic properties of the oxides M_2O_5 ....... down the group.
                        b) Decrease
                                            c) Remain unchanged
                                                                              d) None of them
      a) Increase
   5. With increasing the number of unpaired electrons, the magnetic moment (\mu):
                                                                              d) None of them
                                                   c) Doesn't affect
      a) Decreases
                            b) Increases
5) What is meant by the disproportionation reaction? (give an example).
                                                                                     (4 Marks)
      (At. No. of Ti=22, V=23 Cr = 24, Mn = 25, Fe = 26, Co = 27, Ni = 28, Cu = 29, Zn = 30)
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#### **Best Wishes**

Examiners: Prof. Dr. Amna Sayed and Dr. Mohamed Abdel megeed



### Final-term exam, 2<sup>nd</sup> semester, 2023/2024

#### Histochemistry (Z 316)

Time limit: 2 hours, Date: May. 21st, 2024

Total score: 50 marks, the test consists of 5 pages



## I- Choose the correct answer from "A, B, C, or D", then put your answer

inside the empty box, under the black arrow: (35 marks, one mark for each)

	- Y
*	ELL.
V	

1	Which histochemical technique is used for the detection of arginine in proteins?	
	A) Ninhydrin-Schiff method  B) Sagaguchi method	
	C) Mercury orange method D) Millon's reaction	
2	Which nucleic acid preferentially stains with methyl green, producing a green	
	color?	
	A) DNA B) RNA	
	C) Both DNA and RNA D) Neither DNA nor RNA	
3	The histochemical method used to detect cholesterol and its ester is:	
	A) Copper rubeanic acid method B) Schultz method	
	C) Calcium lipase method D) Acid hematin method	
4	What is the classification of "Ketone bodies" within the lipid categories?	
	A) Simple lipids B) Compound lipids	
	C) Derived lipids D) Miscellaneous Lipids	
5	Acid hematin is a histochemical method used for the demonstration of:	
	A) Cholesterol esters B) Phospholipids C) Triglycerides D) Plasmalogens	
6	Which microscopy technique is used after staining with osmium tetroxide?	
	A) Confocal microscopy  B) Light microscopy	
9	C) Fluorescence microscopy D) Electron microscopy	
7	Which of the following methods is used to demonstrate antigens, antibodies, and	
	antigen-antibody complexes in tissues and cells?	
	A) Autoradiography B) Histological methods	
	C) Immunohistochemical methods D) Enzyme labeling	
8	The structural unit of nucleic acids is:	
	A) Monosaccharides B) Nucleotides C) Fatty acids D) Amino acids	
9	The general chemical formula for carbohydrates is:	
	A) $C_n(H_2O)_n$ B) $C_n(H_2O)_{2n}$ C) $C_n(H_2O)_{n+1}$ D) $C_n(H_2O)_{2n+1}$	-

10	Which method involves the simultaneous	production and capture of primary	
	reaction product (PRP) and final reaction product (FRP) in one incubating		
	medium?		
	A) Self-colored substrate	B) Post-incubation coupling	
	C) Metal precipitation technique	,	
11			
	lipids?		
	A) Fixed sections	B) Paraffin-embedded sections	
	C) Celloidin-embedded sections	D) Fresh frozen sections	
12		angement of chemical bonds within a	· <del>(1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1</del>
	molecule?		
		C) Isomerases D) Hydrolases	
13			
	A) Alkaline phosphatase	B) Acid phosphatase	
	C) Dehydrogenase	D) Esterase	
14	Which of the following staining reactions f	or proteins depends on their physical	*****************
	configuration rather than their chemical co		
	A) Sagaguchi method	B) Ninhydrin-Schiff method	
	C) Mercury orange method	D) Masson's Trichrome stains	
15	What are the monosaccharide units that con	npose lactose?	
	A) Glucose and fructose	B) Glucose and galactose	
	C) Glucose and mannose	D) Glucose and ribose	
16	Which histochemical method is used to demonstrate free fatty acids?		
	A) Copper rubeanic acid method	B) Acid hematin method	
	C) Schultz method	D) Calcium lipase method	
17	What type of lipid plays a crucial role	as a structural component in cell	
	membranes?		,
	A) Triglycerides B) Phospholipids	C) Steroids D) Sphingolipids	
18	Which microscopy technique is used to	identify crystalline cholesterol and	
	cholesterol esters?		
	A) Polarizing microscopy	B) Fluorescent microscopy	
	C) Transmission electron microscopy	D) Scanning electron microscopy	
19	What type of bond links monosaccharide su		l
	A) Peptide bond	B) Hydrogen bond	
	C) Ionic bond	D) Glycosidic bond	
20	Two pentoses that play crucial roles in nucle	A	l
	A) Glucose and ribose	B) Deoxyribose and fructose	
	C) Ribose and deoxyribose	D) Fructose and glucose	
			1

21	The estars of fatty eside with cleah of groups are commonly become	**************************************	
21			
22	A) Triglycerides B) Phospholipids C) Steroids D) Carotenoids	Maria de la compania	
24	What is the substrate used to visualize peroxidase activity in immunoenzyme		
	staining?		
22	A) Hematoxylin B) Alcian Blue C) Eosin D) Diaminobenzidine (DAB)		
23			
	localization?		
	A) Formalin fixation  B) Cryostat fresh-freezing		
24	C) Paraffin embedding D) lyophilization	Harman Andrew	
24			
	enzymes?		
25	A) Nuclei B) Golgi apparatus C) Mitochondria D) Lysosomes		
25	F		
	A) Alcian Blue stain  B) PAS stain		
	C) DPAS stain D) None of the above		
26	Which method involves the precipitation of colored PRP at the site of enzyme		
	activity?		
	A) Self-colored substrate  B) Post-incubation coupling		
	C) Metal precipitation technique D) Simultaneous coupling		
27	Which of the following is a pyrimidine base?		
	A) Adenine B) Cytosine C) Guanine D) Inosine		
28	The primary purpose of using fluorescence microscopy for lipid staining is to		
	examine:		
20	A) Phospholipids B) Triglycerides C) Waxes D) Fluorescent lipids		
29	Which method is used to demonstrate triglycerides in histochemical methods for		
	lipids?		
	A) Copper rubeanic acid method  B) Acid hematin method		
20	C) Schultz method D) Calcium lipase method	***************************************	
30	What color does the PAS stain produce in areas where carbohydrates are		
	present?		
21	A) Blue B) Magenta C) Yellow D) Green		
31	Which of the following is NOT an example of a simple protein?		
20	A) Albumin B) Fibrin C) Glycoproteins D) Reticulin		
32	Which radioactive nucleotide is used to detect DNA specifically at		
	autoradiography?		
	A) Tritiated guanine  B) Tritiated cytosine		
22	C) Tritiated thymidine D) Tritiated uracil		
33	When osmium tetroxide is reduced by unsaturated fatty acids and their esters, it		
*	turns into a:  A) White oxide  B) Yellow oxide  C) Black oxide  D) Red oxide		
1	A) White exide D) Velley, exide (') Dlock exide (1) Ded exide (		

34 Which histochemical method is specifically used to demonstrate DNA?			
	A) Feulgen method	B) Basophilia	
	C) Acridine red method	D) Methyl Green Pyronin method	
35 Which of the following is a function of carbohydrates?			
	A) Energy storage	B) DNA and RNA synthesis	
	C) Cell-cell recognition	D) All of the above	

# II- Write the letter (T) if the statement is true, and write the letter (F) if the statement is false, then put your answer inside the empty box, under the black

arrow: (15 marks, one mark for each)



36	Verbascose is an example of an oligosaccharide that contains 5 monosaccharide units.	
37	The staining reactions for proteins or protein-containing substances depend on their	
	amino acid composition.	
38	Formaldehyde is the best routine fixative for lipid histochemical methods.	
39	The "Performic acid-Alcian blue" method is a histochemical technique used for the	
	detection of tyrosine in proteins.	
40	Glycogen is a homopolysaccharide composed of only one type of monosaccharide	
	subunit.	
41	In Immunohistochemical methods, most of disadvantages of fluorochrome have been	
	overcome by using of enzyme-labeling of the antibodies especially with the horseradish	
	peroxidase.	
42	Histochemical demonstration of proteins is possible only in fresh tissue due to their high	
	sensitivity.	
43	Cerebrosides are a type of glycolipids that consist of a fatty acid linked to sphingosine	
	and a single carbohydrate residue.	K N
44	Proteins are involved in the synthesis of hormones, such as testosterone and estrogen.	
45	Alcian Blue stain is a histochemical method used to detect acidic polysaccharides in	
	tissue samples.	=
46	Sudan Black B is an appropriate histochemical method for the demonstration of	
	phospholipids.	

47	In the Malachite green and Acridine red histochemical method, DNA is stained red, and	
	RNA is stained green.	
48	A nucleotide is an organic molecule formed of a nitrogenous base, a six carbon-sugar, and a phosphate group.	
49	Metachromasia is the phenomenon where certain dyes or stains exhibit a color change or shift when they bind to specific tissue components.	
50	Peptide bonds are the type of bond that links monosaccharide subunits in a disaccharide.	

## **End of Questions, With My Best Wishes!**

Dr. Ahmad U. M. Mahmoud